

**GLANDS & MACHINED ITEMS** 

# New Plant Dedicated to High Quality Fasteners & Glands



With over 50 years of experience and accumulated knowledge, KMP has acquired the distinction of being a one-stop-destination for world class design & manufacturing of hydrodynamic fluid film bearings.

Our bearings typically find application as in steam, gas and hydro turbines, turbo generators, high speed compressors, gear boxes, heavy duty pumps and other critical rotating equipment.

#### **VADODARA PLANT**

In early 2021, KMP opened it's new plant at the Siemens Ltd Technopark in Vadodara.

This plant has been set up with a vision to provide high quality Fasteners, Glands and other machined items to our Customers, in addition to our range of Fluid Film Bearings.

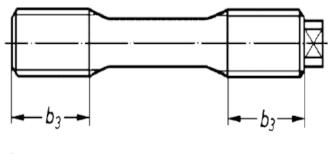
As of 2023, we have successfully developed the over 1200 different items, including Front, Rear and Balancing Piston Glands, Stud Bolts, Nuts, Pins, Sleeves, Safety Blocks etc.

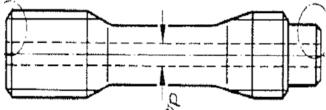
We continually strive to further address pain points for our valued Customers, and ensure mutual success in the future.



# **KMP FASTENERS**

We manufacture a comprehensive range of fasteners, suitable for use at elevated temperatures in Turbines, Gearboxes, Pumps, Compressors and other critical rotating machines.









# **STUDS & STUD BOLTS**

#### **METRIC THREAD**

**DIN 2510:** M12 to M120 **DIN 976:** M12 to M72

**DIN 938/939:** M12 to M52 **TUN 12110.100:** M42 to M140 **UNC THREAD:** 1/4" to 4"





# **NUTS**

**METRIC THREAD** 

PIPE NUTS: M52 to M140

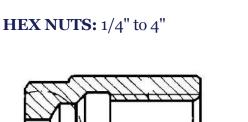
**CAP NUTS** 

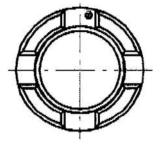
**DIN 2510:** M12 to M120 **TUN 12100.109:** M42 to

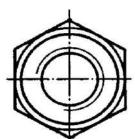
M140

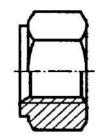
**HEX NUTS:** M12 to M140

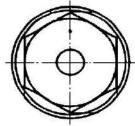
**UNC THREAD** 

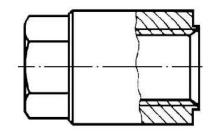


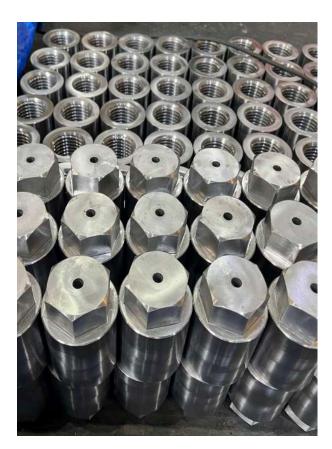






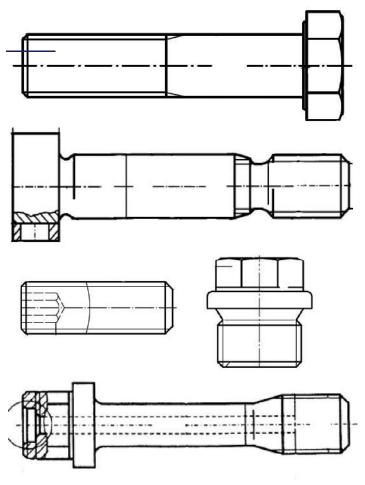














#### **METRIC THREAD**

**HEX BOLTS** 

**ANSI B18.2.3.5M:** Up to M100

**ISO 4014:** Up to M64

**COUPLING BOLTS TUN 0155.4:** Up to M72 **TUN 14118.100:** Up to M72

#### **SCREWS**

**ISO 4017:** Up to M64

**ISO 4026/4028:** Up to M24

**ISO 4762:** Up to M64

**TUN 12110.101:** Up to M120 **TUN 12100.111:** Up to M120

SCREW PLUGS DIN 910: Up to M64

UNC THREAD SCREWS: 1/4" to 4"







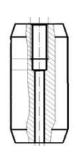
## **PINS**

#### **PARALLEL PINS**

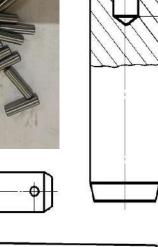
ISO 2338: Up to Ø50 ISO 2340: Up to Ø100 ISO 8733: Up to M24 MUN 610.1/1: Up to M24

#### **TAPER PINS**

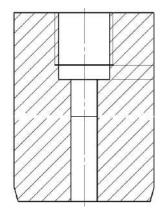
**DIN 258:** Up to M36 **ISO 2339:** Up to Ø50 **ISO 8736:** Up to M24

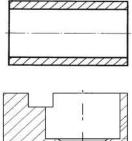


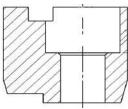












# **SLEEVES & BUSHINGS**

#### **SLEEVES**

Up to OD 184, for Bolts up to M125

#### **BUSHINGS**

Side/Bottom Key up to Ø95





# **OTHER MACHINED ITEMS**

In addition to the above, we also manufacture a variety of other machined items including:

- o Parting Joint Brackets
- o Axial Guides
- o Safety Blocks
- o Flanges
- o Cover Plates
- o Washers
- o Seal Rings
- o Rotary Valve Kit:
- > Valve Spindle
- ➤ Valve Base
- ➤ Guide Super Structure
- Connecting Plate
- > Other Hardware

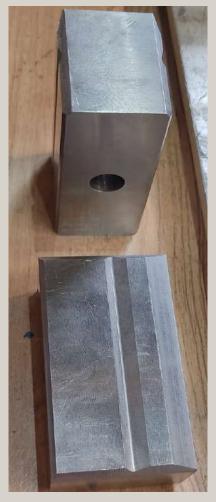












# **MATERIALS**

We use the highest quality Forged Rounds, sourced from a select group of carefully selected suppliers, to ensure excellent strength & durability in all our fasteners.

Each batch of raw material is tested at an independent NABL approved laboratory for physical & chemical properties, and the same is certified along with our supplies.

A broad range of materials stocked and used by us can be found below:

- o X22CrMoV12-1 + QT1
- o 21CrMoV5-7 + QT
- o 13CrMo4-5 + QT
- o 42CrMo4 (EN 19)
- o ASTM A194 Grade 2H
- o ASTM A193/A194 Grade B7
- o ASTM A193/A194 Grade B16
- o ASTM A437 Grade B4B
- o 070M20 (EN 3A)
- o E295GC+C
- o S235JR
- o S355J2+N
- o S355J2C+C (EN8)
- o C35E
- o C45
- o SS 316L
- o SS 410

# **KMP GLANDS**

We manufacture a wide variety of Glands for use in Turbines, with OD's ranging up to 900mm, and weight ranging up to 600kg.

We use Forgings as raw material for all our glands, ensuring better structural integrity and increased life cycle. All our Glands come fitted with the highest quality of parting plane fasteners.



# BALANCING PISTON GLANDS

**COMMONLY USED MATERIALS** 

11CrMo9-10 13CrMo4-5 ASTM A182 F11 Class 2

# FRONT & REAR GLANDS

**COMMONLY USED MATERIALS** 

13CrMo4-5 ASTM A182 F11 Class 2 ASTM A29 Grade 1020



# QUALITY & CERTIFICATIONS

KMP is privileged to enjoy a high profile global customer base, and takes immense pride in its commitment to extend the best bearing solutions and related technical support to all its existing and potential customers.



In-house testing and quality control facilities of International standards, together with continuous Research & Development programs form integral parts of both KMP units, which are duly accredited with ISO:9001-2015 quality management system certifications.



KMP enjoys a 'High' Performance & Credit rating certified by Dun & Bradstreet (D&B).



KMP enjoys a 'Star Performer' rating from the EEPC, and is a recipient of numerous awards for ongoing excellence in export performance.

#### **SUSTAINABILITY**

KMP has always considered sustainable development a key priority, and taken initiative to become:



A Zero Pollution Company - with both plants located in 'Green Zones', which are special economic zones reserved for non polluting industries.



A Zero Waste Company - 100% of industrial by products are being recycled.

"KMP is a member of the Bureau of Indian Standards, and continues to help create bearing specifications in conjunction with ISO Standards. The Company is also a member of the World Energy Council."

93-B, Udyog Nagar Kanpur - 208 022, India

### KMP TECHNOLOGIES PVT. LTD.

3J, Udyog Vihar, Ecotech II Greater Noida - 201 306, India

#### KMP TECHNOLOGIES PVT. LTD.

Plot 144, Siemens Limited Technopark Maneja, Vadodara - 390 013, India **T** +91 (512) 229 5248, 229 6180

**W** www.kmpbearings.com